

| | | | | | | | | | | Diff Pulley | | 38 | Center Pulley | | | | 19 | Pulleys-Ratio | | | | 2 | | | | | | | | | | | | | | | | | | | | | | |
|-------------|----|----------------------------|------|------|------|------|------|------|------|-------------|----------------|------|---------------|------|------|------|------|---------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| 64p | | | | | | | | | | | Spur Gear Size | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 93 | 94 | 95 | 96 | 97 | 98 | 99 | 100 | 101 | 102 | 103 | 104 | 105 | 106 | 107 | 108 | | | | | | | | | | | | | | | | | | | | | |
| Pinion Gear | 21 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 22 | Zero with dremel mod * | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 23 | Zero / vertic. motor mount | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 24 | XI stock | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 25 | | | | | | | | | | | | | | | | | | | | | | | | 8,40 | 8,48 | 8,56 | 8,64 | | | | | | | | | | | | | | | | |
| | 26 | | | | | | | | | | | | | | | | | | | | | | | | 7,92 | 8,00 | 8,08 | 8,15 | 8,23 | 8,31 | | | | | | | | | | | | | | |
| | 27 | | | | | | | | | | | | | | | | | | | | | | | | 7,48 | 7,56 | 7,63 | 7,70 | 7,78 | 7,85 | 7,93 | 8,00 | | | | | | | | | | | | |
| | 28 | | | | | | | | | | | | | | | | | | | | | | | | 7,07 | 7,14 | 7,21 | 7,29 | 7,36 | 7,43 | 7,50 | 7,57 | 7,64 | 7,71 | | | | | | | | | | |
| | 29 | | | | | | | | | | | | | | | | | | | | | | | | 6,69 | 6,76 | 6,83 | 6,90 | 6,97 | 7,03 | 7,10 | 7,17 | 7,24 | 7,31 | 7,38 | 7,45 | | | | | | | | |
| | 30 | | | | | | | | | | | | | | | | | | | | | | | | 6,33 | 6,40 | 6,47 | 6,53 | 6,60 | 6,67 | 6,73 | 6,80 | 6,87 | 6,93 | 7,00 | 7,07 | 7,13 | 7,20 | | | | | | |
| | 31 | | | | | | | | | | | | | | | | | | | | | | | | 6,00 | 6,06 | 6,13 | 6,19 | 6,26 | 6,32 | 6,39 | 6,45 | 6,52 | 6,58 | 6,65 | 6,71 | 6,77 | 6,84 | 6,90 | 6,97 | | | | |
| | 32 | | | | | | | | | | | | | | | | | | | | | | | | 5,94 | 6,00 | 6,06 | 6,13 | 6,19 | 6,25 | 6,31 | 6,38 | 6,44 | 6,50 | 6,56 | 6,63 | 6,69 | 6,75 | | | | | | |
| | 33 | | | | | | | | | | | | | | | | | | | | | | | | 5,69 | 5,75 | 5,81 | 5,88 | 5,94 | 6,00 | 6,06 | 6,12 | 6,18 | 6,24 | 6,30 | 6,36 | 6,42 | 6,48 | 6,55 | | | | | |
| | 34 | | | | | | | | | | | | | | | | | | | | | | | | 5,39 | 5,45 | 5,52 | 5,58 | 5,64 | 5,70 | 5,76 | 5,82 | 5,88 | 5,94 | 6,00 | 6,06 | 6,12 | 6,18 | 6,24 | 6,30 | 6,36 | 6,42 | 6,48 | 6,55 |
| | 35 | 4,91 | 4,97 | 5,03 | 5,09 | 5,14 | 5,20 | 5,26 | 5,31 | 5,37 | 5,43 | 5,49 | 5,54 | 5,60 | 5,66 | 5,71 | 5,77 | 5,83 | 5,89 | 5,94 | 6,00 | 6,06 | 6,12 | 6,18 | 6,24 | 6,30 | 6,36 | 6,42 | 6,48 | 6,55 | | | | | | | | | | | | | | |
| | 36 | 4,78 | 4,83 | 4,89 | 4,94 | 5,00 | 5,06 | 5,11 | 5,17 | 5,22 | 5,28 | 5,33 | 5,39 | 5,44 | 5,50 | 5,56 | 5,61 | 5,67 | 5,72 | 5,78 | 5,83 | 5,89 | 5,94 | 6,00 | 6,06 | 6,12 | 6,18 | 6,24 | 6,29 | 6,35 | | | | | | | | | | | | | | |
| | 37 | 4,65 | 4,70 | 4,76 | 4,81 | 4,86 | 4,92 | 4,97 | 5,03 | 5,08 | 5,14 | 5,19 | 5,24 | 5,30 | 5,35 | 5,41 | 5,46 | 5,51 | 5,57 | 5,62 | 5,68 | 5,73 | 5,78 | 5,84 | | | | | | | | | | | | | | | | | | | | |
| | 38 | 4,53 | 4,58 | 4,63 | 4,68 | 4,74 | 4,79 | 4,84 | 4,89 | 4,95 | 5,00 | 5,05 | 5,11 | 5,16 | 5,21 | 5,26 | 5,32 | 5,37 | 5,42 | 5,47 | 5,53 | 5,58 | 5,63 | 5,68 | | | | | | | | | | | | | | | | | | | | |
| | 39 | 4,41 | 4,46 | 4,51 | 4,56 | 4,62 | 4,67 | 4,72 | 4,77 | 4,82 | 4,87 | 4,92 | 4,97 | 5,03 | 5,08 | 5,13 | 5,18 | 5,23 | 5,28 | 5,33 | 5,38 | 5,44 | 5,49 | 5,54 | | | | | | | | | | | | | | | | | | | | |
| | 40 | 4,30 | 4,35 | 4,40 | 4,45 | 4,50 | 4,55 | 4,60 | 4,65 | 4,70 | 4,75 | 4,80 | 4,85 | 4,90 | 4,95 | 5,00 | 5,05 | 5,10 | 5,15 | 5,20 | 5,25 | 5,30 | 5,35 | 5,40 | | | | | | | | | | | | | | | | | | | | |
| | 41 | 4,20 | 4,24 | 4,29 | 4,34 | 4,39 | 4,44 | 4,49 | 4,54 | 4,59 | 4,63 | 4,68 | 4,73 | 4,78 | 4,83 | 4,88 | 4,93 | 4,98 | 5,02 | 5,07 | 5,12 | 5,17 | 5,22 | 5,27 | | | | | | | | | | | | | | | | | | | | |
| | 42 | 4,10 | 4,14 | 4,19 | 4,24 | 4,29 | 4,33 | 4,38 | 4,43 | 4,48 | 4,52 | 4,57 | 4,62 | 4,67 | 4,71 | 4,76 | 4,81 | 4,86 | 4,90 | 4,95 | 5,00 | 5,05 | 5,10 | 5,14 | | | | | | | | | | | | | | | | | | | | |
| | 43 | 4,00 | 4,05 | 4,09 | 4,14 | 4,19 | 4,23 | 4,28 | 4,33 | 4,37 | 4,42 | 4,47 | 4,51 | 4,56 | 4,60 | 4,65 | 4,70 | 4,74 | 4,79 | 4,84 | 4,88 | 4,93 | 4,98 | 5,02 | | | | | | | | | | | | | | | | | | | | |
| | 44 | 3,91 | 3,95 | 4,00 | 4,05 | 4,09 | 4,14 | 4,18 | 4,23 | 4,27 | 4,32 | 4,36 | 4,41 | 4,45 | 4,50 | 4,55 | 4,59 | 4,64 | 4,68 | 4,73 | 4,77 | 4,82 | 4,86 | 4,91 | | | | | | | | | | | | | | | | | | | | |
| | 45 | 3,82 | 3,87 | 3,91 | 3,96 | 4,00 | 4,04 | 4,09 | 4,13 | 4,18 | 4,22 | 4,27 | 4,31 | 4,36 | 4,40 | 4,44 | 4,49 | 4,53 | 4,58 | 4,62 | 4,67 | 4,71 | 4,76 | 4,80 | | | | | | | | | | | | | | | | | | | | |
| | 46 | 3,74 | 3,78 | 3,83 | 3,87 | 3,91 | 3,96 | 4,00 | 4,04 | 4,09 | 4,13 | 4,17 | 4,22 | 4,26 | 4,30 | 4,35 | 4,39 | 4,43 | 4,48 | 4,52 | 4,57 | 4,61 | 4,65 | 4,70 | | | | | | | | | | | | | | | | | | | | |
| | 47 | 3,66 | 3,70 | 3,74 | 3,79 | 3,83 | 3,87 | 3,91 | 3,96 | 4,00 | 4,04 | 4,09 | 4,13 | 4,17 | 4,21 | 4,26 | 4,30 | 4,34 | 4,38 | 4,43 | 4,47 | 4,51 | | | | | | | | | | | | | | | | | | | | | | |
| | 48 | 3,58 | 3,63 | 3,67 | 3,71 | 3,75 | 3,79 | 3,83 | 3,88 | 3,92 | 3,96 | 4,00 | 4,04 | 4,08 | 4,13 | 4,17 | 4,21 | 4,25 | 4,29 | 4,33 | | | | | | | | | | | | | | | | | | | | | | | | |
| | 49 | 3,51 | 3,55 | 3,59 | 3,63 | 3,67 | 3,71 | 3,76 | 3,80 | 3,84 | 3,88 | 3,92 | 3,96 | 4,00 | 4,04 | 4,08 | 4,12 | 4,16 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 50 | 3,44 | 3,48 | 3,52 | 3,56 | 3,60 | 3,64 | 3,68 | 3,72 | 3,76 | 3,80 | 3,84 | 3,88 | 3,92 | 3,96 | 4,00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 51 | 3,37 | 3,41 | 3,45 | 3,49 | 3,53 | 3,57 | 3,61 | 3,65 | 3,69 | 3,73 | 3,76 | 3,80 | 3,84 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 52 | 3,31 | 3,35 | 3,38 | 3,42 | 3,46 | 3,50 | 3,54 | 3,58 | 3,62 | 3,65 | 3,69 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 53 | 3,25 | 3,28 | 3,32 | 3,36 | 3,40 | 3,43 | 3,47 | 3,51 | 3,55 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 54 | 3,19 | 3,22 | 3,26 | 3,30 | 3,33 | 3,37 | 3,41 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 55 | 3,13 | 3,16 | 3,20 | 3,24 | 3,27 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 56 | 3,07 | 3,11 | 3,14 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 57 | 3,02 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| | | | | | | | | | Diff Pulley | | 38 | | Center Pulley | | | | 19 | | Pulleys-Ratio | | | | 2 | | | | |
|-------------|----------------|----------------------------|------|------|------|------|------|------|-------------|------|------|------|---------------|------|------|------|------|------|---------------|------|------|------|------|------|------|------|------|
| 48p | Spur Gear Size | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | | | | | | | |
| Pinion Gear | 16 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 17 | Zero with dremel mod * | | | | | | | | | | | | | | | | | | | | | | 9,65 | | | |
| | 18 | Zero / vertic. motor mount | | | | | | | | | | | | | | | | | | | | | | 8,89 | 9,00 | 9,11 | |
| | 19 | XI stock | | | | | | | | | | | | | | | | | | | | | 8,21 | 8,32 | 8,42 | 8,53 | 8,63 |
| | 20 | | | | | | | | | | | | | 7,60 | 7,70 | 7,80 | 7,90 | 8,00 | 8,10 | 8,20 | | | | | | | |
| | 21 | | | | | | | | | | | | 7,05 | 7,14 | 7,24 | 7,33 | 7,43 | 7,52 | 7,62 | 7,71 | 7,81 | | | | | | |
| | 22 | | | | | | | | | | 6,55 | 6,64 | 6,73 | 6,82 | 6,91 | 7,00 | 7,09 | 7,18 | 7,27 | 7,36 | 7,45 | | | | | | |
| | 23 | | | | | | | | 6,09 | 6,17 | 6,26 | 6,35 | 6,43 | 6,52 | 6,61 | 6,70 | 6,78 | 6,87 | 6,96 | 7,04 | 7,13 | | | | | | |
| | 24 | | | | | | | | 5,83 | 5,92 | 6,00 | 6,08 | 6,17 | 6,25 | 6,33 | 6,42 | 6,50 | 6,58 | 6,67 | 6,75 | 6,83 | | | | | | |
| | 25 | | | | | | | 5,28 | 5,36 | 5,44 | 5,52 | 5,60 | 5,68 | 5,76 | 5,84 | 5,92 | 6,00 | 6,08 | 6,16 | 6,24 | 6,32 | 6,40 | 6,48 | 6,56 | | | |
| | 26 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | 27 | 4,67 | 4,74 | 4,81 | 4,89 | 4,96 | 5,04 | 5,11 | 5,19 | 5,26 | 5,33 | 5,41 | 5,48 | 5,56 | 5,63 | 5,70 | 5,78 | 5,85 | 5,93 | 6,00 | 6,07 | | | | | | |
| | 28 | 4,50 | 4,57 | 4,64 | 4,71 | 4,79 | 4,86 | 4,93 | 5,00 | 5,07 | 5,14 | 5,21 | 5,29 | 5,36 | 5,43 | 5,50 | 5,57 | 5,64 | 5,71 | 5,79 | 5,86 | | | | | | |
| | 29 | 4,34 | 4,41 | 4,48 | 4,55 | 4,62 | 4,69 | 4,76 | 4,83 | 4,90 | 4,97 | 5,03 | 5,10 | 5,17 | 5,24 | 5,31 | 5,38 | 5,45 | 5,52 | 5,59 | 5,66 | | | | | | |
| | 30 | 4,20 | 4,27 | 4,33 | 4,40 | 4,47 | 4,53 | 4,60 | 4,67 | 4,73 | 4,80 | 4,87 | 4,93 | 5,00 | 5,07 | 5,13 | 5,20 | 5,27 | 5,33 | 5,40 | 5,47 | | | | | | |
| | 31 | 4,06 | 4,13 | 4,19 | 4,26 | 4,32 | 4,39 | 4,45 | 4,52 | 4,58 | 4,65 | 4,71 | 4,77 | 4,84 | 4,90 | 4,97 | 5,03 | 5,10 | 5,16 | 5,23 | 5,29 | | | | | | |
| | 32 | 3,94 | 4,00 | 4,06 | 4,13 | 4,19 | 4,25 | 4,31 | 4,38 | 4,44 | 4,50 | 4,56 | 4,63 | 4,69 | 4,75 | 4,81 | 4,88 | 4,94 | 5,00 | 5,06 | 5,13 | | | | | | |
| | 33 | 3,82 | 3,88 | 3,94 | 4,00 | 4,06 | 4,12 | 4,18 | 4,24 | 4,30 | 4,36 | 4,42 | 4,48 | 4,55 | 4,61 | 4,67 | 4,73 | 4,79 | 4,85 | 4,91 | 4,97 | | | | | | |
| | 34 | 3,71 | 3,76 | 3,82 | 3,88 | 3,94 | 4,00 | 4,06 | 4,12 | 4,18 | 4,24 | 4,29 | 4,35 | 4,41 | 4,47 | 4,53 | 4,59 | 4,65 | 4,71 | 4,76 | 4,82 | | | | | | |
| | 35 | 3,60 | 3,66 | 3,71 | 3,77 | 3,83 | 3,89 | 3,94 | 4,00 | 4,06 | 4,11 | 4,17 | 4,23 | 4,29 | 4,34 | 4,40 | 4,46 | 4,51 | 4,57 | | | | | | | | |
| | 36 | 3,50 | 3,56 | 3,61 | 3,67 | 3,72 | 3,78 | 3,83 | 3,89 | 3,94 | 4,00 | 4,06 | 4,11 | 4,17 | 4,22 | 4,28 | 4,33 | | | | | | | | | | |
| | 37 | 3,41 | 3,46 | 3,51 | 3,57 | 3,62 | 3,68 | 3,73 | 3,78 | 3,84 | 3,89 | 3,95 | 4,00 | 4,05 | 4,11 | | | | | | | | | | | | |
| | 38 | 3,32 | 3,37 | 3,42 | 3,47 | 3,53 | 3,58 | 3,63 | 3,68 | 3,74 | 3,79 | 3,84 | 3,89 | | | | | | | | | | | | | | |
| | 39 | 3,23 | 3,28 | 3,33 | 3,38 | 3,44 | 3,49 | 3,54 | 3,59 | 3,64 | 3,69 | | | | | | | | | | | | | | | | |
| 40 | 3,15 | 3,20 | 3,25 | 3,30 | 3,35 | 3,40 | 3,45 | 3,50 | | | | | | | | | | | | | | | | | | | |
| 41 | 3,07 | 3,12 | 3,17 | 3,22 | 3,27 | 3,32 | | | | | | | | | | | | | | | | | | | | | |
| 42 | 3,00 | 3,05 | 3,10 | 3,14 | | | | | | | | | | | | | | | | | | | | | | | |
| 43 | 2,93 | 2,98 | | | | | | | | | | | | | | | | | | | | | | | | | |